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RB072610-H-E
Job Sheet 198662



Part No: RB072610-H-E

Job Qty: 1 pcs

Part Name: MD 600, 900 Skidtube Attachment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/1/19

Job Tracking No:

Due Date: 9/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17132

Note: RB072610-H-E rev.2 IPP REV:A 19.07.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/5/19	9/5/19	0.00	0.05	Small Fab - 1		DAS 58 9-09 SEP 13 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/5/19	9/5/19	0.00	0.00	QC 5 - 10		DAS 40 9-09 SEP 13 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/5/19	9/5/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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				Packaging 3 - 5 - B4B	ML	
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - FG	1 pcs	9/5/19	0.00 0.00	QC 21 - FG - 21		DAG
				QC 21 - FG - 70		21
				QC 21 - SA - 53		9-59
Part Op 100 - 1-Pick 2-One kit has two (2) pieces. 3-Ink stamp T/N Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						SEP 13 2019 GA-TBD
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
RB072610-H-E01	Skid Tube Attachement	2 pcs (2 ea)	100-Small Fab - 1	5212737		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	RB072610-H-E01	2	0	0		
Part Specifications						
Specifications could not be found.						

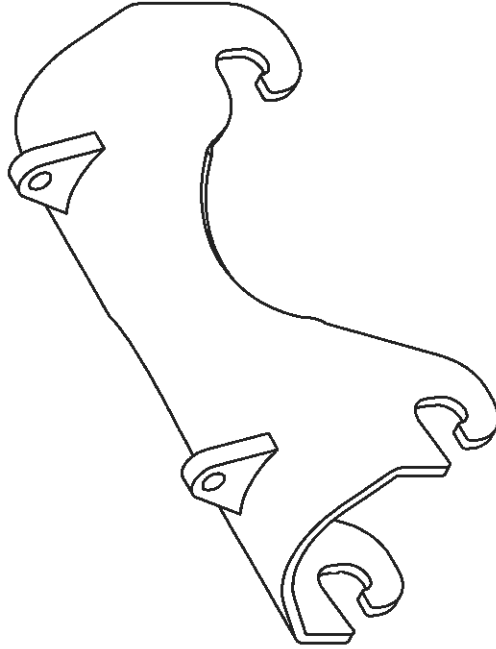
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REVISIONS			
REV	ECR	DESCRIPTION	DATE
A		SEPERATED OUT FROM KIT.	3/11/2011
2	14-0197	UPDATED TO NEW DRAFTING STANDARD. -E01 CHD DIM WAS 3.538 IS 3.54. CHD FINISH WAS POWDER COAT FORREST I-5920.S9 IS POWDER COAT YELLOW PED #13538. CHD DWG. TO SHEET METAL TOLERANCE. ADDED NOTE A. -E03 DELETED DIM 4.04. ADDED DIM'S 3.66 ±.03, (8.00). ADDED NOTE A. CHD DWG. TO SHEET METAL TOLERANCE. ADDED SEPARATE DWG SHEET OF FORMED PART. -E05 CHD DIM WAS .375 IS .38. CHD DWG. TO SHEET METAL TOLERANCE. -E03 & -E05 CHD MATERIAL TO 1018/1020 CR.	10/31/2016

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RJC



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
198662 M15
19-08-01

NOTES:
REPLACES W-CBR-00



TITLE				SKID TUBE ATTACHMENT			
DWG NO.				RB072610-H-E			
REV				2			
MATERIAL				UNLESS OTHERWISE SPECIFIED			
HEAT TREAT				DIMENSIONS IN PARENT PARENTS			
FINISH				XXX ± .005 FRACTIONS ± 10			
SPEC				XX ± .01 ANGLES ± 5°			
DRAWN BY: PERRITT				1. BREAK ALL SHARP EDGES			
CHECKED: DUEFELDT				2. DIMENSIONAL LIMITS APPLY			
OPPS APPR: ANDERSON				3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009			
QA APPR: LINDSAY				USED ON MODEL			
APPROVED: GILBERT				MD 600/900			
SCALE 1:3				DATE 3/10/2011			
SHEET 1 OF 5							

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
X	1	-E01	2	WELDMENT				2
2	2	-E03		BODY	1018/1020 CR			3, 4
2	2	-E05		TAB	1018/1020 CR			5
2	2	-E01						

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				Date : _____ Sequence #: _____ QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____							